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Li–Mg–N–H-based combination systems for hydrogen storage

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A B S T R A C T

Metal–N–H-based materials are of particular interest as a group of new complex hydrides owing to their potential applications in hydrogen storage. A variety of metal–N–H-based systems have been developed so far for their hydrogen storage performances. This review deals with the Li–Mg–N–H-based combination systems which are widely recognized as one of the most promising hydrogen storage media for practical applications. The emphasis is on the structural characteristics of the lithium/magnesium amides/imides/nitrides, the hydrogen storage properties determined by the material compositions, the thermodynamics and kinetics of the hydrogen storage process, and the reaction mechanisms for de-/hydrogenation of the Li–Mg–N–H combination systems. The challenges and direction in further improving the hydrogen storage performances of the Li–Mg–N–H-based combination systems are pointed out as well.

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Contents

1. Introduction

The rapidly dwindling of fossil fuel resources (especially petroleum and natural gas) coupled with the growing environmental concerns has brought increasing awareness of the need for efficient, clean and renewable energy sources, especially for mobile applications [\[1,2\].](#page-8-0) Hydrogen is an energy carrier which is transportable, storable and convertible, and has a big potential to become the ultimate solution to energy security, resource availability, and environmental compatibility [\[3–5\].](#page-8-0) However, the greatest challenge in the development of hydrogen-based technologies is to store hydrogen safely, effectively and economically [\[6–8\].](#page-8-0)

Hydrogen storage plays a critical bridge role in connecting hydrogen production with hydrogen applications [\[9\].](#page-8-0) At standard temperature and pressure (STP), hydrogen is a gas with density of 0.08988 g L−1. As a result, the volumetric storage density of hydrogen gas is too low for practical purpose, especially for the use in transportation. To achieve the widespread commercialization, the

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Table 1

DOE targets for onboard hydrogen storage systems for light-duty vehicles [\[13\].](#page-8-0)

performance of hydrogen-fueled vehicles must be comparable or superior to conventional gasoline vehicles. At the heart of the issue is that a hydrogen storage technology allows a driving range of more than 300 miles (500 km) without making significant changes to the vehicle and being available at similar cost. By translating vehicle performance requirements into storage system needs, the U.S. Department of Energy (DOE) initially established a series of technical targets (Table 1) in 2003 to guide efforts in developing on-board hydrogen storage systems for vehicle applications [\[10\].](#page-8-0) However, the original DOE targets were formulated only by comparing the performance of a fuel cell vehicle (FCV) to an advanced gasoline internal combustion engine (ICE) vehicle as the baseline since very little FCV data was available at that time. Since then, significant progress has been made on the development of hydrogen fuelled vehicles [\[11\].](#page-8-0) Moreover, "Real-world" driving and testing experience has been accumulated and valuable information has been substantially gathered through understanding fuel cell vehicle system design limitations, vehicle performance, and customer requirements and expectations [\[12\].](#page-8-0) As a result of these new developments, the DOE has updated the technical targets for on-board hydrogen storage systems in 2009 [\[13\].](#page-8-0) As shown in Table 1, the new 2015 targets are reduced to 5.5 wt% for gravimetric hydrogen density and 40 g H₂ L⁻¹ for volumetric hydrogen density. At the same time, a new "Ultimate Full Fleet" target was put forward to be 7.5 wt% for gravimetric hydrogen density and 70 g H_2 L⁻¹ for volumetric hydrogen density. While the "Ultimate Full Fleet" targets represent a ∼17% and 14% decrease in gravimetric and volumetric hydrogen density, respectively, relative to the previous 2015 target, they have a similar meaning in that both sets of targets were designed to travel greater than 300 miles on a single hydrogen fill.

With respect to the chemical nature of hydrogen, materialsbased solid-state hydrogen storage by adsorption on materials with high specific area or chemically bonded in covalent and ionic compounds is extensively believed to be a practically viable ultimate solution from a safety perspective [\[2,7–9,14\].](#page-8-0) Scientific interest in materials-based hydrogen storage was originated from the fact that hydrogen can reacts with many metallic elements and alloys to form a range of metal hydrides in which hydrogen can be readily released [\[15,16\].](#page-8-0) Over the years a number of hydrogen storage materials have been designed and developed for their hydrogen storage performances. Investigations have expanded beyond the conventional metal hydrides to the complex hydrides [\[17–28\].](#page-8-0) The typical complex hydrides are composed of light metal cations (mainly including alkali or alkaline earth metals Li, Na, Mg, Ca, etc.) and hydrogen-containing anion complex in which hydrogen atoms are covalently bonded to central atoms, such as B, Al or N [\[27\].](#page-8-0) Among them, the metal–N–H-based combination systems have attracted considerable attention since Chen et al. reported that lithium nitride (Li3N) could reversibly absorb/desorb ∼11.4 wt% of hydrogen [\[28\].](#page-8-0) However, the temperature required to liberate hydrogen from the hydrogenated $Li₃N$ is in excess of 250 °C, which is too high for on-board applications. To lower the operating temperatures, numerous efforts have been devoted to the thermodynamic destabilization of the Li–N–H system by replacing lithium with other alkali or alkaline earth metals, and a variety of new metal–N–H combination systems were synthesized and characterized, such as Li–Mg–N–H, Li–Ca–N–H, Li–Al–N–H, Mg–Ca–N–H, Li–B–N–H, and so on [\[29–36\].](#page-8-0) Excitingly enough, the Li–Mg–N–H combination system composed of $Mg(NH_2)_2$ and LiH exhibits moderate operating temperatures, good reversibility, and a relatively high hydrogen capacity of 5.6 wt% [\[29,30\].](#page-8-0)

A number of reviews have already summarized progress made in hydrogen storage materials over the last decade [\[37–43\].](#page-9-0) These reviews usually cover the broad spectrum of materials ranging from metal hydrides, complex hydrides to porous materials. This review focuses on advances made with the Li–Mg–N–H combination system, one of the newly developed complex materials with high potential for on-board hydrogen storage applications. Special emphasis is given to the up-to-date knowledge about the correlation between the material compositions, structures and hydrogen storage properties. The review begins with a systematic summary of the preparation methods and structure characteristics of the relevant amides, imides and nitrides. The relationship between the hydrogen storage behaviors and the material compositions are discussed. The improved thermodynamics and kinetics for hydrogen storage process are highlighted. The reaction mechanisms proposed presently for hydrogen storage in the Li–Mg–N–H combination systems are emphasized. Finally, it concludes with some perspectives and outlook on the future developments of the Li–Mg–N–H-based hydrogen storage materials.

2. Synthesis and structures of lithium/magnesium amides, imides and nitrides

The introduction of nitrogen into the hydrogen storage systems expands the scope of material selection. Lithium/magnesium hydrides, amides, imides and nitrides are the major reactants for preparing the Li–Mg–N–H-based combination systems for hydrogen storages. Therefore, their preparation methods and structural characteristics correlate closely to the reaction activity for hydrogen storage applications.

2.1. Amides

Lithium amide (LiNH₂) was first synthesized in 1894 by Titherley [\[44\].](#page-9-0) The synthetic process of lithium amides can be described by the following reaction with an exothermic nature [\[45,46\].](#page-9-0)

$$
LiH + NH_3 \rightarrow LiNH_3 + H_2 \tag{1}
$$

Fig. 1. Crystal structure of LiNH₂ [\[49\].](#page-9-0)

In comparison with conventional preparation methods by directly heating the pure metal or hydride under $NH₃$ atmosphere, ball milling hydrides under ammonia atmosphere is an alternative technique for preparing amides [\[46\].](#page-9-0) LiH can react completely with $NH₃$ within 2 h room temperature ball milling under the $NH₃$ atmosphere of 4 bar while the reaction extent is only about 1.5% as reacting LiH under 4 bar of NH₃ atmosphere within 3 h at 100 $\rm{°C}$ without any ball milling [\[46\].](#page-9-0) Recently, vacuum evaporation was employed to synthesize $LiNH₂$ films on the basis of the physical characteristics of low melting and high boiling temperatures of metallic Li $[47,48]$. Nakamori et al. $[48]$ obtained the LiNH₂ films by means of vacuum evaporation of metallic Li on a Mo substrate at 600 \degree C followed by nitrogenation and hydrogenation at 220 \degree C under high-purity nitrogen and hydrogen gases, respectively. The crystal structure of LiNH₂ was determined to be a tetragonal structure (space group $I\bar{4}$) with lattice constants of $a = 5.03442\text{ Å}$ and $c = 10.25558$ Å by means of power neutron diffraction [\[49\].](#page-9-0) Hydrogen atoms occupy the $8g_1$ and $8g_2$ sites, nitrogen atoms occupy the 8g sites, and lithium atoms occupy the 2a, 4f and 2c sites. As shown in Fig. 1, the lithium is tetrahedrally coordinated with four NH₂ groups [\[49\].](#page-9-0) The electronic structure analyses based on firstprinciples calculations show strong ionic characteristics between the Li⁺ cation and the covalent bonded [NH₂][−] anion [\[50\].](#page-9-0) The N–H bonds of lithium amides are infrared (IR) active, and the typical IR absorption peaks centered at 3312/3258, and 1561/1539 cm⁻¹, which are corresponding to N–H stretching vibration modes and H–N–H deformation vibration modes, respectively [\[51\].](#page-9-0)

Magnesium amide ($Mg(NH_2)_2$) can be obtained by the solid–gas reactions of MgH₂, Mg or Mg₃N₂ with ammonia. However, the reaction of MgH_2 with NH_3 is sluggish with respect to the reaction between LiH and $NH₃$ [\[52\].](#page-9-0) It takes around 13 h to finish the reaction between MgH_2 and NH_3 at room temperature by means of ball milling, 2 h delay relative to LiH $[46]$. Mg(NH₂)₂ can also be produced by both heating MgH₂ to 330–380 $°C$ under 5 bar ammonia atmosphere and milling $MgH₂$ under 5 bar ammonia

Fig. 2. Crystal structure of $Mg(NH_2)$ ₂ [\[57\].](#page-9-0)

atmosphere followed by annealing at 300 ◦C [\[53,54\].](#page-9-0) Additionally, a facile method for preparing $Mg(NH_2)_2$ is to react directly Mg powder with NH₃ at 300 \degree C as described by the following reaction [\[34,55\].](#page-8-0)

$$
Mg + 2NH_3 \rightarrow Mg(NH_2)_2 + H_2 \tag{2}
$$

Recently, Xie et al. [\[56\]](#page-9-0) prepared the hollow nanospheres of $Mg(NH_2)$ ₂ by reacting Mg_3N_2 nanotubes with NH_3 based on the Kirkendall effect, in which Mg_3N_2 nanotubes were first obtained by evaporating Mg metal in $NH₃$ atmosphere with plasma metal reaction. It is well known that $Mg(NH_2)_2$ is crystallized in a tetragonal structure (I4₁/acd) with lattice constants of $a = 10.3758 \text{ Å}$ and $c = 20.062$ Å [\[57\].](#page-9-0) Fig. 2 shows the crystal structure of Mg(NH₂)₂ determined by the neutron diffraction. It can be seen that the Mg^{2+} cation is tetrahedrally coordinated by four amide $[NH_2]$ [–] anions [\[57,58\].](#page-9-0) The typical IR absorption peaks of N–H vibration modes and H-N-H deformation vibration modes of $Mg(NH_2)_2$ are centered at 3325, 3274 and 1572 cm⁻¹, respectively [\[55\].](#page-9-0)

2.2. Imides

In general, metal amides can convert to their corresponding imides or nitrides through self-decomposition at elevated temperatures. For example, the lithium imide ($Li₂NH$) is produced as heating LiNH₂ to 230–450 °C [\[59\].](#page-9-0) Chen et al. [\[28\]](#page-8-0) found that Li₂NH is also the dehydrogenation product of the $LiNH₂$ –LiH mixture at 150–200 \degree C with hydrogen release. Although many experiments and calculations have been carried out [\[60–66\],](#page-9-0) the crystal structure of $Li₂NH$ is still ambiguous since it is difficult to identify the position of hydrogen and lithium atoms and the N–H bond orien-tations. Juza et al. [\[60\]](#page-9-0) proposed that $Li₂NH$ had an anti-fluorite structure (space group $Fm\bar{3}m$) with a lattice constant of $a = 5.047 \text{ Å}$ determined by XRD. Li atoms occupy the 8c sites, nitrogen atoms occupy the 4a sites, but the position of hydrogen atoms was not identified. Synchrotron XRD examinations show that the hydrogen atoms occupy randomly the 48 h sites around nitrogen atoms [\[61\].](#page-9-0) However, refinement of the neutron diffraction data indicates that Li₂NH is a cubic structure (space group $F\overline{4}3m$) with a lattice constant of $a = 5.0769$ Å, where the hydrogen atoms par-tially occupy the 16e sites [\[62\].](#page-9-0) Balogh et al. found that $Li₂ND$ experienced anorder–disorder transformationat around 85 ◦C[\[63\],](#page-9-0) and the low-temperature crystal structure can be described as a disordered cubic structure (space group $Fd\bar{3}m$) with Li partially occupying the 32e sites or as a fully occupied orthorhombic (space group IM a2 or Imm2) structure, while the high-temperature crystal structure is a disorder cubic structure (space group $Fm\bar{3}m$) with D atoms randomized over the 192l sites. Investigations on the electronic structure reveal that $Li₂NH$ is an ionic compound, in which the interaction between N and H atoms is covalent [\[61,63–66\].](#page-9-0) FTIR examinations on the characteristic absorptions of the N–H bonds in $Li₂NH$ give different results. Chen et al. [\[67\]](#page-9-0) observed a broad IR absorption centered at \sim 3160 cm⁻¹ for Li₂NH produced by dehydriding the LiNH₂–LiH mixture at 320 \degree C. Isobe et al. [\[68\]](#page-9-0) found that the IR absorption band of $Li₂NH$ obtained by heating the ball-milled mixtures of LiH-LiND₂ and LiD-LiNH₂ to 450 \degree C located at [∼]³¹⁵⁰ cm−1. However, Kojima et al. [\[69\]](#page-9-0) reported that Li₂NH prepared by decomposing LiNH₂ at 400 °C exhibited two broad IR characteristic bands at 3180 and 3250 cm−1. The variable IR absorption bands are mainly attributed to the different preparation conditions. Generally, the crystal structures are different for the polymorph Li₂NH prepared under various conditions. Magnesium imide (MgNH) is synthesized by self-decomposition of Mg(NH₂)₂ or ball milling the Mg(NH₂)₂-MgH₂ mixture [\[59,70\].](#page-9-0) MgNH possesses a hexagonal structure with lattice constants of $a = 11.5800 \text{ Å}$ and $c = 3.6770 \text{ Å}$, and gives rise to four signature IR absorptions at 3251, 3240, 3197 and 1560 cm−¹ [\[55\].](#page-9-0) However, the atomic positions in crystal lattice have not been determined [\[71\].](#page-9-0)

A novel ternary imide, $Li₂MgN₂H₂$ was developed after dehydriding the mixture of $Mg(NH_2)_2$ -2LiH. Several different crystal structures have been reported for the newly produced $Li₂MgN₂H₂$. Using synchrotron XRD associated with neutron diffraction, Rijssenbeek et al. [\[72\]](#page-9-0) observed that $Li_2MgN_2H_2$ underwent a structural transition from an orthorhombic structure to a primitive cubic structure followed by a face centered cubic structure with increasing temperatures. Liu et al. [\[73\]](#page-9-0) obtained successfully a orthorhombic and cubic hybrid structure in $Li₂MgN₂H₂$ by sintering the mixture of $Mg(NH_2)_{2}$ –2LiNH₂ milled for 36 h at a temperature range of 150–315 °C. The reaction taking place during the process is described as the following.

$$
Mg(NH_2)_2 + 2LiNH_2^{150^{\circ}C \text{ to } 315^{\circ}C} Li_2MgN_2H_2 + 2NH_3 \tag{3}
$$

Different synthesis methods were developed for $Li₂MgN₂H₂$ in recent years. Ma et al. [\[74\]](#page-9-0) got the single phase $Li₂MgN₂H₂$ by heating the $3Mg(NH_2)_2-2Li_3N$ mixture to $240\degree$ C under dynamic vacuum according to the following reaction.

$$
3Mg(NH2)2+2Li3N \rightarrow 3Li2MgN2H2+2NH3
$$
 (4)

The polymorph structures of $Li₂MgN₂H₂$ are plotted in Fig. 3 [\[72\].](#page-9-0) As shown in Fig. 3(A), it is seen that the orthorhombic $Li₂MgN₂H₂$ is crystallized in a space group Iba2 with lattice constants of $a = 9.787 \text{ Å}$, $b = 4.993 \text{ Å}$ and $c = 5.202 \text{ Å}$, in which N and H atoms occupy the 8c sites, and Li and Mg atoms occupy the 4b and 8c sites in a mixed manner. The orthorhombic $Li₂MgN₂H₂$ can be described as a supercell of the high-temperature cubic structure of $Li₂NH$ [\[61,62,72\].](#page-9-0) The doubling *a*-axis results from the ordering of the cation vacancies induced by the substitution of one Mg atom for two Li atoms [\[72\].](#page-9-0) The characteristic IR absorption bands of the orthorhombic Li₂MgN₂H₂ appear at around 3180 and 3163 cm⁻¹ [\[75,76\].](#page-9-0) The cubic Li₂MgN₂H₂ crystallized in space group $P\bar{4}$ ₃m has

Fig. 3. Crystal structures of orthorhombic Li₂MgN₂H₂ in space group Iba2(A), cubic Li₂MgN₂H₂ in space group P \overline{A} ₃m (B) and Fm3m (C) [\[72\].](#page-9-0) Nitrogen atoms (dark grey), hydrogen atoms (white), mixed lithium and magnesium sites (small light grey) and vacancies (large transparent grey) are shown. Note that the imide protons are associated with the cation vacancies.

a primitive cubic unit cell with $a = 5.027 \text{ Å}$ [\(Fig.](#page-3-0) 3(B)), but the cubic $Li₂MgN₂H₂$ crystallized in space group Fm3 m ([Fig.](#page-3-0) 3(C)) exhibits a face-centered cubic cell with a lattice constant of $a \approx 5$ Å. The Li atoms, Mg atoms and vacancies are randomly distributed over the tetrahedral sites in the ratio of 2:1:1 [\[72\].](#page-9-0) Xiong et al. reported a different cubic structure of $Li_2MgN_2H_2$ with a lattice parameter of $a = 10.05$ Å, whereas the detailed information of the atomic positions has not been provided [\[77\].](#page-9-0) A broad IR absorption cen-tered at 3174 cm⁻¹ was detected for the cubic Li₂MgN₂H₂ [\[78\].](#page-9-0) Moreover, first-principles calculations have been performed on the crystal and electronic structures of $Li₂MgN₂H₂$ [\[79–81\].](#page-9-0) It is found that the orthorhombic structure is the ground-state configuration [\[79\].](#page-9-0) Several low-energy ordered structures were identified for orthorhombic $Li_2MgN_2H_2$, which are in agreement with the disordered structure obtained from the X-ray diffraction experiment [\[80\].](#page-9-0) Electronic structure calculations of $Li₂MgN₂H₂$ show that the bonding of N–H is strongly covalent and the Li–N and Mg–N are primarily ionic [\[81\].](#page-9-0)

The ternary imide of $Li_2Mg_2N_3H_3$ was produced after heat-ing the Mg(NH₂)₂–LiH mixture to 330 °C [\[77\].](#page-9-0) XRD examinations revealed that it possesses a tetragonal structure with lattice constants of $a = 5.15 \text{ Å}$ and $c = 9.67 \text{ Å}$ [\[77,78,82\].](#page-9-0) Two broad absorptions centered at 3195 and 3164 cm−¹ were detected for the newly developed $Li₂Mg₂N₃H₃$ in the FTIR spectrum [\[78\].](#page-9-0)

2.3. Nitrides

Lithium nitride (Li₃N) was prepared by reacting Li metal with N₂ gas at a temperature range of 100–200 ◦C or dehydrogenation ofthe LiNH₂–2LiH mixture above 420 °C [\[28,83\].](#page-8-0) There are two different crystal structures for $Li₃N$. One is a hexagonal structure crystallized in space group P63/mmc with lattice constants of $a = 3.552 \text{ Å}$ and $c = 6.311 \text{ Å}$ [\[84\].](#page-9-0) Li atoms occupy the 2b and 4f sites, N atoms occupy the 2c sites. The other is also hexagonal $Li₃N$ but crystallized in the space group of P6/mmm with lattice constants of $a = 3.641 \text{ Å}$ and $c = 3.872$ Å, in which N atoms occupy the 1a sites and Li atoms occupy the 1b and 2c sites [\[85\].](#page-9-0) Magnesium nitride (Mg_3N_2) with a cubic crystal structure can be produced by the reaction between Mg metal and N₂ gas at a temperature range of 550–620 \degree C, full dehydrogenation of the $Mg(NH_2)_2$ -2MgH₂ mixture, or the selfdecomposition of $Mg(NH_2)_2$ at about 600 °C [\[53,83,86,87\].](#page-9-0) The cubic Mg₃N₂ crystallized in space group $1/\sqrt{A3}$ with a lattice constant of $a = 9.968$ Å, in which Mg atoms occupy the 48e sites and N atoms occupy the 8b and 24d sites [\[87\].](#page-9-0) The LiMgN ternary nitride with an orthorhombic structure was synthesized by heat treatment the Li₃N–Mg₃N₂ mixture at 627 °C under 1.2 bar N₂ atmosphere for 20 h [\[83\].](#page-9-0) The orthorhombic LiMgN is crystallized in space group *Pnma* with lattice constants of $a = 7.158 \text{ Å}$, $b = 3.507 \text{ Å}$, and $c = 5.014$ Å, in which all of the Li, Mg, and N atoms occupy the 4c sites [\[83\].](#page-9-0) The Mg atom is coordinated with four N atoms and the Li atoms are situated in largely distorted nitrogen tetrahedron. Juza et al. [\[88\]](#page-9-0) reported another cation-disordered cubic phase LiMgN, which was crystallized in space group $Fm\overline{3}m$ with a lattice constant of $a = 4.970$ Å. The N atoms occupy the 4a sites and the mixed Li and Mg atoms occupy the 8c sites.

3. De-/hydrogenation behaviors determined by the material compositions

It is well known that the composition change is an effective approach for tuning the thermodynamics of hydrogen storage materials, which has been extensively applied in the conventional metal hydrides and borohydrides [\[23,89\].](#page-8-0) Excitingly enough, replacing LiNH₂ in the LiNH₂-2LiH combination system with $Mg(NH_2)_2$ results in a significant decrease in the desorption enthalpy change, which decreases consequently the operating temperatures of the de-/hydrogenation reactions [\[90\].](#page-9-0) Moreover, it was found that a mixture of $2LiNH₂-MgH₂$ was equivalent to $Mg(NH_2)_2$ –2LiH combination because of the metathesis reaction between LiNH₂ and MgH₂ [\[91\].](#page-9-0) Various dehydrogenated products and increased hydrogen storage capacity were achieved by increasing the stoichiometries of $Mg(NH_2)_2$ -LiH or LiNH₂-MgH₂. Thus, the hydrogenation/dehydrogenation behaviors of the amide–hydride combinations depend strongly on the chemical compositions.

3.1. Mg($NH₂$)₂–LiH combination systems

Xiong et al. [\[29\]](#page-8-0) and Luo et al. [\[30,91\]](#page-8-0) demonstrated that ca. 5.5 wt% of hydrogen could be stored reversibly in the $Mg(NH_2)_2$ –2LiH and 2LiNH₂–MgH₂ mixture through the following reaction.

$$
2LiNH2 + MgH2 \rightarrow Mg(NH2)2 + 2LiH \leftrightarrow Li2MgN2H2 + 2H2
$$
 (5)

For the $2LiNH₂–MgH₂$ combination, the rehydrogenated product is the $Mg(NH_2)_{2}$ –2LiH mixture rather than the initial reactants of 2LiNH₂–MgH₂ because the Mg(NH₂)₂–2LiH combination is thermodynamically more favored than $2LiNH₂-MgH₂$ [\[92\].](#page-9-0) Further thermodynamic investigations indicated that the desorption enthalpy change for the second step of reaction (5) is decreased to 44 kJ/mol-H₂, which offers the operation temperature of 90 \degree C at an equilibrium hydrogen pressure of 1 bar. This operating temperature satisfies the practical requirements of PEMFC [\[13\].](#page-8-0) The ex-situ XRD measurements demonstrated that the following two-step reaction occurred in the hydrogenation/dehydrogenation process [\[78\].](#page-9-0)

$$
2Li_2MgN_2H_2 + H_2 \leftrightarrow LiNH_2 + LiH + Li_2Mg_2(NH)_3 \tag{6}
$$

$$
LiNH_2 + Li_2Mg_2(NH)_3 + 3H_2 \leftrightarrow 3LiH + 2Mg(NH_2)_2
$$
 (7)

For optimizing the hydrogen storage properties of the Li–Mg–N–H system, investigations on different stoichiometries of $Mg(NH_2)_2$ –LiH were conducted by several groups. Xiong et al. [\[77\]](#page-9-0) studied the hydrogen absorption/desorption properties of the $Mg(NH_2)_2-nLiH (n=1, 2, 3)$ mixtures, and found that higher content of LiH facilitated the reduction in the ammonia emission. ∼3.0 wt% of hydrogen was liberated from the 1:1 $Mg(NH_2)_2$ –LiH mixture along with a lot of ammonia release as expressed by the following reaction.

$$
Mg(NH_2)_2 + LiH \to \frac{1}{2}Li_2Mg_2N_3H_3 + H_2 + \frac{1}{2}NH_3
$$
 (8)

Unfortunately, only ∼0.5 wt% of hydrogen was recharged into the dehydrogenated product under 80 bar of hydrogen [\[77\].](#page-9-0) While hydrogenation was carried out under 350 bar of hydrogen, the hydrogen absorption amount of $Li₂Mg₂N₃H₃$ was increased to ∼3.4 wt% [\[93\].](#page-9-0)

$$
\text{Li}_2\text{Mg}_2\text{N}_3\text{H}_3 + 2\text{H}_2 \leftrightarrow \text{Mg}(\text{NH}_2)_2 + 2\text{LiH} + \text{MgNH} \tag{9}
$$

It is worth noting that the rehydrogenated product is the mixture of $1/2Mg(NH_2)_2$ -LiH-1/2MgNH rather than the starting reactants of $Mg(NH_2)_2$ –LiH (molar ratio 1:1) owing to more favorable thermodynamic conditions. Leng et al. [\[54\]](#page-9-0) designed a novel Li–Mg–N–H combination composed of $Mg(NH_2)_2$ and LiH with a molar ratio of 3:8, which can reversibly store ∼6.9 wt% of hydrogen according to the following reaction:

$$
3Mg(NH2)2 + 8LiH \leftrightarrow 4Li2NH + Mg3N2 + 8H2
$$
 (10)

More interesting, the hydrogen storage capacity is increased to \sim 9.1 wt% as the molar ratio of Mg(NH₂)₂/LiH is increased to 1:4 [\[94\].](#page-9-0)

$$
3Mg(NH_2)_2 + 12LiH \leftrightarrow 4Li_3N + Mg_3N_2 + 12H_2 \tag{11}
$$

However, first-principles calculations proposed a different dehydrogenation pathway for the $Mg(NH_2)_2$ –4LiH mixture [\[95\].](#page-9-0)

$$
Mg(NH2)2 + 4LiH \rightarrow Li2MgN2H2 + 2LiH + H2
$$

\n
$$
\rightarrow Li2NH + LiMgN + LiH + 2H2
$$
 (12)
\n
$$
\rightarrow LiMgN + Li3N + 3H2
$$

Apparently, changing the initial molar ratio of $Mg(NH_2)$ ₂ to LiH results in the different dehydrogenation reaction routes and different resultant products after complete dehydrogenation. Here, it has to be mentioned that the higher hydrogen capacity can only be achieved by applying higher temperature for the 3:8 and 1:4 molar ratios [\[54,94,96\].](#page-9-0) For the molar ratio 3:8, 6.9 wt% of hydrogen was released in the heating process up to 450 \degree C [\[96\].](#page-9-0) It is even as high as $500 °C$ for the complete hydrogen desorption from the sample with 1:4 molar ratio [\[94,96–98\].](#page-9-0) The dehydrogenation amounts at 250 °C for the molar ratios of 1:2, 3:8 and 1:4 were 5.4, 5.1, and 4.5 wt%, respectively [\[96\],](#page-9-0) exhibiting a distinct reduction in the available hydrogen capacity at the relatively low operating temperature. The fact that a same plateau pressure was observed for the samples with various molar ratios indicates their similar thermo-dynamic nature [\[96–98\].](#page-9-0) The recent study on the $Mg(NH_2)_2$ -xLiH mixtures ($x = 1.5, 1.8, 2.0, 2.2, 2.5,$ and 2.7) reveals that the optimal composition is 1:2 of $Mg(NH_2)_2$ to LiH concerning hydrogen capacity, operating temperature and ammonia generation[\[99\].](#page-9-0) Deviation from this composition results either in severe ammonia emission or deterioration of hydrogen storage efficiency. The ternary imide $Li₂Mg(NH)₂$ was found in both dynamic and quasi-equilibrium dehydrogenation of this hydrogen storage system, which is responsible for the good cycle stability of this system. As a result, it is impossible to improve the hydrogen sorption properties simply by adjusting the stoichiometry of the starting materials in the $Mg(NH_2)_2$ –LiH system as reported by Hu et al. [\[99\].](#page-9-0)

3.2. LiNH₂-MgH₂ combination systems

Since there is an equimolar H^{δ +} and H δ − in LiNH₂ and MgH₂, the enhanced hydrogen storage capacity is expected by mixing the 1:1 molar ratio of LiNH2–MgH2. Alapati et al. predicted that ∼8.19 wt% of hydrogen could be released from the novel $LiNH₂–MgH₂$ combination by the first-principles calculation [\[100\].](#page-9-0)

$$
LiNH2 + MgH2 \rightarrow LiMgN + 2H2
$$
 (13)

The desorption enthalpy change was estimated to be 29.7 kJ/mol-H₂, which is the moderate thermodynamics for reversible hydrogen storage systems. Further calculations proposed a stepwise dehydrogenation reaction for the $LiNH₂-MgH₂$ combination [\[95\]:](#page-9-0)

$$
LiNH_2 + MgH_2 \rightarrow \frac{1}{2}Mg(NH)_2 + \frac{1}{2}MgH_2 + LiH
$$

\n
$$
\rightarrow \frac{1}{4}Mg(NH)_2 + \frac{1}{4}Mg_3N_2 + LiH^2H_2
$$

\n
$$
\rightarrow \frac{1}{4}Li_2Mg(NH)_2 + \frac{1}{4}Mg_3N_2 + \frac{1}{2}LiH^2H_2
$$

\n
$$
\rightarrow LiMgN + 2H_2
$$
\n(14)

However, the experimental investigations showed some different results. Lu et al. [\[101,102\]](#page-9-0) reported that ∼8.2 wt% of hydrogen was released from the LiNH₂–MgH₂ mixture at 160–220 °C after a low energy milling (rolling jar), and the resultant product is LiMgN as expressed by reaction (13). Osborn et al. [\[103\]](#page-9-0) observed a new dehydrogenation product, $Li_2Mg_2N_3H_3$ for the 3h milled $LiNH₂–MgH₂$ mixture. The reaction is as the following:

$$
LiNH2 + MgH2heated to and kept at 210°C $\frac{1}{3}$ Li₂Mg₂N₃H₃ + $\frac{1}{3}$ MgH₂
+ $\frac{1}{3}$ LiH + H₂ (15)
$$

Liu et al. [\[104,105\]](#page-9-0) found that the reaction routes for the hydrogenation/dehydrogenation of the LiNH2–MgH2 mixture depend strongly on the mechanochemical treatment process, and identified various dehydrogenation reactions for the $LiNH₂ - MgH₂$ mixture milled for different durations. It is found that after 2 h of ball milling, the LiNH₂–MgH₂ mixture remains unchanged, *i.e.*, no new specie is developed, and hydrogen is gradually desorbed according to the reaction (15) as heated and kept at 210 \degree C. Milled for 12h, the LiNH₂-MgH₂ mixture converts to the $1/2Mg(NH_2)_2$ -LiH-1/2MgH₂ mixture without hydrogen evolution as predicted by Akbarzadeh et al. [\[95\].](#page-9-0) However, in the subsequent heating process, hydrogen desorption proceeds according the following reaction instead of reaction (14).

$$
LiNH_{2} + MgH_{2} \xrightarrow{\text{milled for 12 h} \frac{1}{2} Mg(NH_{2})_{2} + LiH + \frac{1}{2} MgH_{2}}
$$

\n
$$
\xrightarrow{\text{heated to 250}^{\circ} C} \frac{1}{2} Li_{2} MgN_{2}H_{2} + \frac{1}{2} MgH_{2} + H_{2}
$$
 (16)
\n
$$
\xrightarrow{\text{heated to 400}^{\circ} C} \frac{1}{3} Mg_{3}N_{2} + \frac{1}{3} Li_{2}NH + \frac{1}{3} LiH + \frac{5}{3}H_{2}
$$

Further prolonging the ball milling time induces the reaction of $Mg(NH_2)$ ₂ with MgH_2 to release hydrogen since the reaction between $Mg(NH_2)_2$ and MgH_2 is thermodynamically favorable but unfavorable from the kinetic point of view. Hydrogen desorption from the post-36 and 48 h milled mixtures could be described as follows [\[105\]:](#page-9-0)

BM 36 h:

$$
LiNH_{2} + MgH_{2} \xrightarrow{\text{milled for 12h 1}} \frac{1}{2} Mg(NH_{2})_{2} + LiH + \frac{1}{2} MgH_{2}
$$
\n
$$
\xrightarrow{\text{milled for 36h 1}} \frac{1}{2} MgNH + \frac{1}{4} Mg(MH_{2})_{2} + LiH + \frac{1}{4} MgH_{2} + \frac{1}{2} H_{2}
$$
\n
$$
\xrightarrow{\text{hected to 220} \cdot c} \frac{1}{4} Li_{2} MgN_{2}H_{2} + \frac{1}{2} MgNH + \frac{1}{2} LiH + \frac{1}{4} MgH_{2} + H_{2}
$$
\n
$$
\xrightarrow{\text{hected to 390} \cdot c} \frac{1}{4} Mg_{3}N_{2} + \frac{1}{4} Li_{2} MgN_{2}H_{2} + \frac{1}{2} LiH + \frac{3}{2} H_{2}
$$
\n
$$
(17)
$$

BM 48 h:

$$
LiNH_{2} + MgH_{2} \xrightarrow{\text{milled for 12h} \frac{1}{2} Mg(NH_{2})_{2} + LiH + \frac{1}{2} MgH_{2}}
$$

\n
$$
\xrightarrow{\text{milled for 48h} \frac{3}{4} MgNH + \frac{1}{8} Mg(NH_{2})_{2} + LiH + \frac{1}{8} MgH_{2} + \frac{3}{4} H_{2}
$$

\n
$$
\xrightarrow{\text{heated to 225°C} \frac{1}{8} Li_{2} MgN_{2}H_{2} + \frac{3}{4} MgNH + \frac{3}{4} LiH + \frac{1}{8} MgH_{2} + H_{2}
$$

\n
$$
\xrightarrow{\text{heated to 400°C} \frac{7}{24} Mg_{3}N_{2} + \frac{1}{8} Li_{2} MgN_{2}H_{2} + \frac{1}{6} Li_{2} NH + \frac{5}{12} LiH + \frac{19}{12} H_{2}
$$

\n(18)

Obviously, the dehydrogenation performance of the $LiNH₂–MgH₂$ combination is closely related to the ball milling treatment because there are two competing reactions during the ball milling and subsequent heating process. Unfortunately however, only partial hydrogen could be re-absorbed after dehydrogenation under 105 atm of hydrogen, which means that hydrogen recharge after dehydrogenation to this system can not be completed.

4. Tuning on thermodynamics and kinetics of hydrogen storage process

Although the operating temperature thermodynamically predicated for the Mg(NH₂)₂–2LiH system is only about 90 °C at 1 bar of the equilibrium hydrogen pressure, acceptable hydrogen desorption rate can be realized at 200 \degree C and above because of the rather high kinetic barrier. Numerous efforts have been devoted to reducing the operating temperatures for hydrogen desorption from the $Mg(NH_2)_2$ –2LiH material by tuning the thermodynamics and kinetics.

It is well known that catalyst doping is an effective approach to improve the hydrogenation/dehydrogenation thermodynamics and kinetics. Sudik et al. [\[106\]](#page-9-0) observed a 40 ◦C reduction in the peak dehydrogenation temperature of the $Mg(NH_2)_2$ –2LiH combination by seeding the dehydrogenated product, viz , $Li₂MgN₂H₂$, Nevertheless, after one hydrogenation/dehydrogenation cycle the peak hydrogen desorption temperature was shifted 10 ◦C toward higher temperature due to the diminishment of $Li₂MgN₂H₂$ caused by agglomeration and consumption (converting to $Mg(NH_2)_2$ and LiH after hydrogenation). Chen et al. [\[107\]](#page-9-0) introduced different carbon materials such as single-walled carbon nanotubes (SWNTs), multi-walled carbon tubes (MWNTs), graphite and activated carbon into the $Mg(NH_2)_2$ –2LiH mixture as additives, and found that about 90% of the hydrogen capacity can be released at $200 °C$ in 20 min from the sample with addition of SWNTs while less than 60% of the hydrogen capacity was released from the pristine sample. In addition, many chemicals, such as NaH, NaNH₂, TiN, TiF₃, TaN, Li₃N, V, V₂O₅, VCl₃, Ti₃Cr₃V₄ hydride and graphite-supported Ru nanoparticles were also added as catalysts for improving the kinetics of the $Mg(NH_2)_2$ –2LiH system [\[108–114\].](#page-9-0) But the operating temperatures for hydrogen absorption/desorption are still far from the practical requirement. Recently, Hu et al. reported that the addition of a small amount of LiBH4 considerably improved the hydrogen absorption/desorption performances of the $Mg(NH_2)_2$ –2LiH mixture, *i.e.*, with a 3-fold increase in the de-/hydrogenation rates [\[115\].](#page-9-0) Thermodynamic and kinetic analyses showed that the decrease in both activation energies and reaction enthalpies were responsible for the improvement of hydrogen storage properties [\[115,116\].](#page-9-0) Similar improvement on the hydrogen storage properties was obtained by adding a small amount of NaBH4 with a different catalytic mechanism [\[117\].](#page-9-0) It was revealed that LiBH₄ reacted with the LiNH₂ product to form $Li_4(BH_4)(NH_2)_3$, which weakens the N–H bonds [\[115\].](#page-9-0) Unlike LiBH₄, NaBH4 remains almost unchanged in the whole dehydrogenation/hydrogenation process of the NaBH₄-added Mg(NH₂)₂-2LiH combination [\[117\].](#page-9-0) DFT calculations show that the appearance of NaBH₄ in the Mg(NH₂)₂-2LiH system facilitates the formation of Mg vacancies, which not only weakens the N–H bonds but also promotes the diffusion of atoms and/or ions, and consequently improving the dehydrogenation kinetics of the N aBH₄-doped $Mg(NH_2)_2$ –2LiH system. Recently, Zhang et al. demonstrated that the hydrogen absorption/desorption rates of the $Mg(NH_2)_2$ –2LiH mixture could be further improved by the co-catalytic function of LiBH4 and ZrCo hydride [\[118\].](#page-9-0) It is believed that the nanosized ZrCo hydride particle not only acts as the active sites for nucleation and growth of the dehydrogenation products but also weakens the N-H bonds due to the interaction between the lone electron pair of the $-NH₂$ group and the heterocyclic orbits of Zr and Co. Significantly, a dramatic improvement in the hydrogenation/dehydrogenation performances of the $Mg(NH_2)_2$ -2LiH combination was achieved by adding NaOH or KH. The onset temperature for hydrogen desorption of the $Mg(NH_2)_2$ –2LiH–0.5NaOH mixture was lowered by 36 ◦C, less than 100 ◦C [\[119\].](#page-9-0) Excitingly enough, the peak temperature for the hydrogen desorption of the $Mg(NH_2)_{2}$ –2LiH–0.1KH system is only 132 ℃ as shown in Fig. 4, exhibiting the lowest dehydrogenation temperature in the Li–Mg–N–H combination systems so far [\[120\].](#page-9-0) However, the role played by KH in the Li–Mg–N–H system still needs to be understood in detail.

The dehydrogenation/hydrogenation kinetics of the Li-Mg-N-H systems was also enhanced by reducing the particle size and increasing the mixing degree of materials. Liu et al. [\[73\]](#page-9-0) revealed that the $Li₂MgN₂H₂$ sample milled for 36 h started to absorb

Fig. 4. Temperature dependences of H_2 and NH₃ release from the Mg(NH₂)₂-2LiH mixture and that with KH modified [\[120\].](#page-9-0)

Fig. 5. Hydrogenation curves of Li₂MgN₂H₂ samples with different milling treatments [\[73\].](#page-9-0)

hydrogen at only 80 ℃ while the onset temperature for hydrogen absorption of the hand-milling sample was about 150° C (Fig. 5). The decrease in the activation energy caused by the shortening of the diffusion distance and the enlarging of the specific surface area is believed to be the primary reason. Similar conclusions were drawn by Xie et al. [\[121\].](#page-9-0) However, the particle size is gradually augmented in the cycling process for de-/hydrogenation due to the aggregation. Wang et al. [\[122\]](#page-9-0) found that the addition of triphenyl phosphate could effectively prevent the aggregation of dehydrogenated products and the crystallization of $Mg(NH_2)$ ₂ in the hydrogenation/dehydrogenation process, which results in a kinetic improvement in hydrogen absorption/desorption of the $Mg(NH_2)_2$ –2LiH system.

5. Hydrogen storage mechanisms of the $Mg(NH_2)_2 - 2LiH$ **combination**

Since Chen et al. introduced nitrogen into the hydrogen storage system in 2002, considerable efforts have been devoted to understanding the hydrogen storage mechanisms of the newly developed amide–hydride combination systems. There are two controversial reaction mechanisms for interpreting the

Fig. 6. Reaction mechanism of the Mg(NH₂)₂–2LiH combination system [\[90\].](#page-9-0)

hydrogen absorption/desorption process. One is the coordinated two-molecular or multi-molecular reaction mechanism [\[29,67,91,123–126\],](#page-8-0) and the other is the ammonia-mediated reaction mechanism [\[45,54,127–130\].](#page-9-0)

5.1. Coordinated solid state reaction mechanism

Chen et al. proposed that the dehydrogenation process of the amide–hydride combinations proceeded via a direct solid–solid reaction driven by the strong affinity between $H^{\delta+}$ in amide and H^{$\delta-$} in hydride [\[29\].](#page-8-0)

$$
H^{+} + H^{-} \to H_{2}(\Delta H = -17.37 \text{ eV})
$$
\n(19)

The fact that the hydrogen desorption temperatures of the amide–hydride mixtures are pronouncedly lower than the thermal decomposition temperatures of the corresponding amides is a reasonable evidence. Moreover, the isotopic exchange between $H^{\delta+}$ in amides and $D^{\delta-}$ in deuterides in the dehydrogenation process of the amide–deutride mixture further supports the coordinated reaction mechanism [\[67,123–125\].](#page-9-0) Fig. 6 presents schematically the reaction process for the $Mg(NH_2)_2$ –2LiH mixture on the basis of the strong affinity of H^{δ +} and H δ [–] as proposed by Xiong et al. [\[90\].](#page-9-0) Luo et al. [\[91\]](#page-9-0) suggested a new ternary imide of $Li₂MgN₂H_{3,2}$ for the hydrogen desorption of the $Mg(NH_2)_2$ -2LiH mixture as follows.

$$
Mg(NH_2)_2 + 2LiH \leftrightarrow Li_2MgN_2H_{32} + 1.4H_2
$$
\n(20)

$$
Li_2MgN_2H_{3.2} \leftrightarrow Li_2MgN_2H_2 + 0.6H_2 \qquad \qquad (21)
$$

However, Hu et al.[\[78\]](#page-9-0) detected the formation and consumption of $Li₂Mg₂N₃H₃$ and $LiNH₂$ in the hydrogen absorption/desorption process by characterizing the structures of the dehydrogenated products at different stages as described by reactions [\(6\)](#page-4-0) [and](#page-4-0) [\(7\).](#page-4-0) It can be therefore believed that the hydrogen storage in the $Mg(NH_2)_2$ –2LiH combination system is a stepwise process.

Moreover, David et al. [\[125\]](#page-9-0) and Wu et al. [\[126\]](#page-9-0) suggested a more detailed ion migration model by refining the synchrotron XRD data of the amide–hydride combination systems, in which the creation of a Frenkel defect pair is the key to the movement of a metallic cation to an adjacent, vacant, tetrahedral or octahedral site. Taking the Li–N–H system as an example, such a process create two adjacent, unstable, charged species, [LiLiNH₂]⁺ and [\Box NH₂]⁻, where \Box is a formerly Li⁺-occupied tetrahedral site. Charge balance at the atomic level may be restored by the expulsion of a proton from [LiLiNH₂]⁺, which can react with H⁻ in LiH to generate H₂. As for the Li-Mg-N-H system, in hydrogenation process, $Li₂Mg(NH)₂$ forms a vacancy-containing structure derivative due to the similar size of Mg $^{2+}$ and Li $^+$ and can be written as (LiMg $_{0.5}\square_{0.5}$)NH. In such a structure, Li⁺ ions migrate through the cation vacancies and interact with H_2 applied to form LiH and H⁺. The proton produced will be attracted toward the negatively charged region to produce $Mg(NH_2)_2$. The hydrogenation process can be expressed by the following reactions [\[126\].](#page-9-0)

$$
(LiMg_{0.5}\Box_{0.5})NH \to [(\Box_{Li}Mg_{0.5}\Box_{0.5})NH]^{-} + Li^{+}
$$
 (22)

$$
Li^{+} + H_{2} \rightarrow LiH + H^{+}
$$
 (23)

$$
H^{+} + [(\Box_{Li} Mg_{0.5} \Box_{0.5})NH]^{-} \rightarrow [(Mg_{0.5} \Box_{0.5})NH_{2}]
$$
\n(24)

It is clear that the migration of small ions both in amides and hydrides plays an important role for hydrogenation/dehydrogenation of the amide–hydride combination systems.

5.2. Ammonia-mediated reaction mechanism

Alternatively, Leng et al.[\[127\]](#page-9-0) proposed the ammonia-mediated reaction mechanism, in which $Mg(NH_2)$ ₂ decomposes to ammonia and imide/nitride, and then the ammonia formed reacts with hydride to produce hydrogen. Taking the $3Mg(NH₂)₂$ –8LiH system as an example, the hydrogenation process can express as follows [\[127\].](#page-9-0)

$$
Mg_3N_2 + 4Li_2NH + 8H_2 \rightarrow 4LiH + 4LiNH_2 + Mg_3N_2 + 4H_2
$$

\n→ 4LiH + (2Li₂NH + 2H₂) + (2NH₃ + $\frac{1}{2}$ Mg₃N₂) + $\frac{1}{2}$ Mg₃N₂ + 2H₂
\n→ 4LiH + 2LiH + $\frac{3}{2}$ Mg(NH₂)₂ + 2LiNH₂ + $\frac{1}{2}$ Mg₃N₂ + 2H₂
\n...
\n
\n
$$
\rightarrow 4\left(\sum_{k=0}^{n} \frac{1}{2^k}\right) LiH + 3\left(\sum_{k=1}^{n} \frac{1}{2^k}\right) Mg(NH_2)_2
$$
\n+ $\frac{1}{2^{n-2}}$ LiNH₂ + $\frac{1}{2^n}$ Mg₃N₂ + $\frac{1}{2^{n-2}}$ H₂
\n→ 3Mg(NH₂)₂ + 8LiH

In the hydrogenation process of the $Mg_3N_2-4Li_2NH$ sample at 200 \degree C under 10 bar H₂, the growing up of the LiNH₂ and LiH phases were observed in the in situ XRD profiles before the formation of the $3Mg(NH_2)_2$ and 8LiH phases as the final hydrogenation state [\[129\].](#page-9-0) The growth of the $LiNH₂$ and LiH phases in hydrogenation process is believed to be the evidence for the ammonia-mediated reaction mechanism. Isobe et al. [\[130\]](#page-9-0) elucidated that the dehydrogenated products of the $Mg(NH_2)_2$ –nLiH systems depend strongly on the content of LiH, the operating temperature and the H_2 pressure. If enough LiH reacts with Mg-amide under an equilibrium condition, the dehydrogenation reaction process can be described as [\[130\]:](#page-9-0)

Mg-amide \rightarrow Li-amideandMg-imide \rightarrow Li-imideandMg-imide

 \rightarrow Li-imideandMg-nitride \rightarrow Li-nitrideandMg-nitride.

5.3. Kinetic mechanisms of the $Mg(NH_2)_2$ -2LiH combined system

From the point of view of solid–solid reaction, Chen et al. [\[123\]](#page-9-0) proposed that the kinetic barrier for hydrogen desorption from the $Mg(NH_2)_2$ –2LiH system might originate from the interface reaction in the preliminary stage and mass transport through the product layer. As a result, the particle size and the mixing degree of reacting species could affect the overall kinetics of a chemical reaction [\[73,122\].](#page-9-0) Liu et al. revealed further that hydrogen desorption from the $Mg(NH_2)_2$ -2LiH mixture was a three-dimensional diffusion-controlled reaction [\[73\].](#page-9-0) The improved kinetics for hydrogenation/dehydrogenation was achieved by reducing the particle size of $Li_2MgN_2H_2$ or $Mg(NH_2)_2$ as the activation energies of hydrogen desorption from the $Mg(NH_2)_2$ -2LiH combined system are obviously decreased from 132.6 kJ/mol for the hydrogenated handmilling $Li₂MgN₂H₂$ sample to 51.6 kJ/mol for the hydrogenated post-36 h milled Li₂MgN₂H₂ sample.

5.4. Capacity degradation mechanisms

The cycling stability is one of the key issues for the practical applications of hydrogen storage media. Luo and co-workers [\[131\]](#page-9-0) reported the capacity retention of the $Mg(NH_2)_2$ –2LiH system is only 75% after 270 cycles at 200 ℃. The ammonia emission is believed to be responsible for the capacity loss during hydrogenation/dehydrogenation cycling since it losses nitrogen. It was found that the concentration of $NH₃$ in the hydrogen desorbed from the $2LiNH₂-MgH₂$ mixture was increased from 180 ppm at 180 °C to 720 ppm at 240 °C [\[131\].](#page-9-0) Liu et al. revealed that the selfdecomposition of $Mg(NH_2)_2$ under high hydrogen pressure was likely to be the primary source of $NH₃$ release in the cycling [\[132\].](#page-9-0) Fortunately, the ammonia released from the Li–Mg–N–H systems can be reduced by doping catalysts, decreasing operating temperatures, increasing the molar ratio of LiH and enhancing the mixing level as reported extensively [\[77,106,107,115,120,122,132\].](#page-9-0)

6. Summaries and outlook

Metal–N–H-based hydrogen storage systems have been attracting considerable attentions since Chen et al. reported that $Li₃N$ could reversibly store ∼11.4 wt% of hydrogen. Of them, the Li–Mg–N–H combination was regarded as one of the most promising candidates for vehicular applications due to the relatively high hydrogen content, good reversibility and moderate operating temperatures. The dehydrogenation temperature predicted on the basis of thermodynamics is about 90° C at 1 bar of equilibrium pressure. However, the acceptable dehydrogenation rate can be obtained above 200 \degree C due to the relatively high kinetic barrier. Tremendous efforts have been devoted to improving the hydrogen storage properties by adjusting composition, adding catalysts, reducing particle size and understanding reaction mechanisms, etc. It is found that the hydrogen storage capacity of the Li–Mg–N–H systems depends strongly on the stoichiometries of $Mg(NH_2)_{2}$ –LiH. Hydrogen storage capacity is increased from 3.0 wt% to 9.1 wt% as the molar ratios of $Mg(NH_2)_{2}$ –LiH was changed from 1:1 to 1:4, and various dehydrogenated products were obtained after dehydrogenation. Several models have been proposed for understanding the hydrogenation/dehydrogenation process. One is the coordinated two-molecule or multi-molecule reaction mechanism, in which the hydrogen desorption proceeds through a direct solid–solid reaction. The driving force is believed to be the strong affinity between the positively charged $H^{\delta+}$ in amides and the negatively charged H δ − in hydrides. Alternatively, the ammonia-media reaction mechanism was suggested. It is believed that the amides first decomposed to ammonia and imide/nitride and then the ammonia newly liberated reacted with hydride to produce hydrogen. Moreover, a more detailed ion migration model is proposed by refining the synchrotron XRD data, in which the presence of Frenkel defect pairs in amide is the key in the dehydrogenation/hydrogenation process, and the hydrogenation/dehydrogenation reactions depend strongly on the migration of small ions in amides, imides and hydrides. The origin of kinetic barriers for dehydrogenation is attributed to the interface reaction between amide and hydride for forming a ternary imide in the preliminary stage and mass transport through the imide layer in the subsequent stage. The diffusion is identified to be the rate-determined step for hydrogen desorption. Therefore, weakening the N–H bonding and reducing the particle size are believed to be the effective approaches to improve the reaction thermodynamics and kinetics for hydrogen storage. Although the hydrogen storage performances have been dramatically improved by adding catalysts and reducing particle size, the hydrogen storage capacity and the hydrogenation/dehydrogenation kinetics of the $Mg(NH₂)₂$ –2LiH combination system cannot satisfy the practical requirements for on-board hydrogen storage yet.As a consequence, the novel amide–hydride combination with high hydrogen content, moderate thermodynamics and fast kinetics is still expected. Specially, the underlying role played by dopants in the Li–Mg–N–H systems should also be understood in depth to guide the design and development of the high-performance catalysts used in the amide-hydride combination system. Moreover, the reaction mechanisms for hydrogen storage in the amide–hydride combinations need also to be further elucidated. We believed that first-principles calculation is likely a powerful tool for understanding the reaction mechanisms and predicting the advanced catalysts.

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